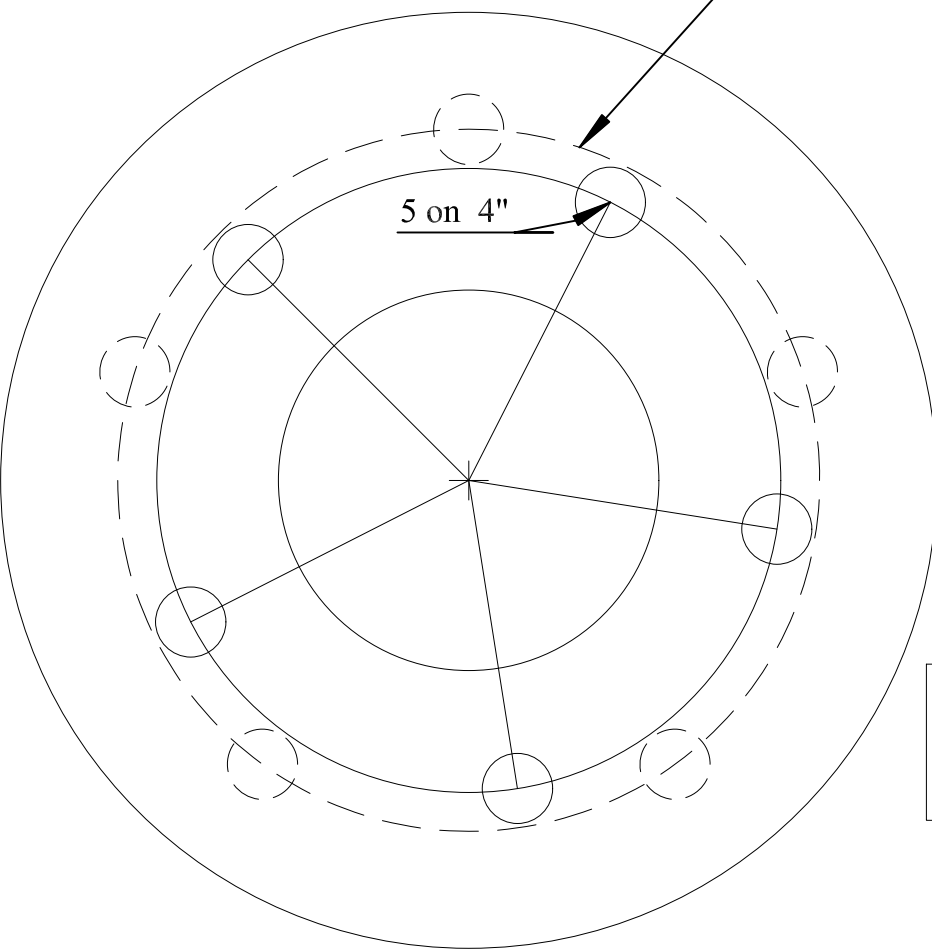
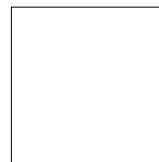


5 on 4.5" Bolt Circle - use to align



5 on 4"

1. Cut out Pattern
2. Spray lightly with oil
3. Align to Center of Rotor
4. Lightly Pin Prick 5 on 4" points
5. Remove pattern
6. Center Punch 5 points
7. Drill each point, debur
8. Chamfer back side to clear Hub



1" by 1" - be sure the box is 1" by 1"
after printing